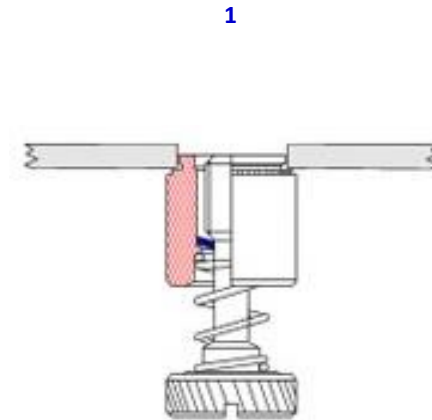
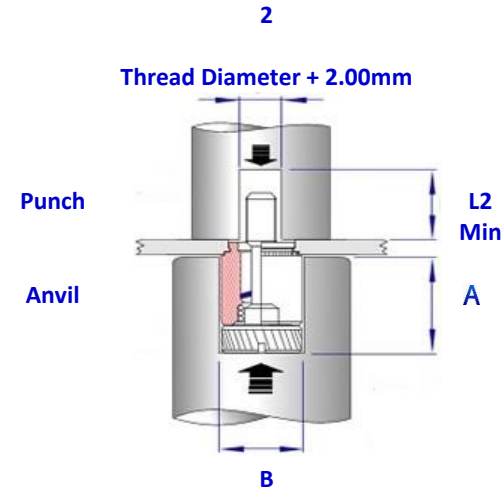


Broaching Panel Fastener Installation Guide



Punch Or Drill Hole To Specified
Diameter (DO NOT Deburr The Hole
Seat Fastener Squarely In The Hole



Squeeze Fastener Into Panel
Until Shoulder Of The Fastener
Makes Contact With The
And No Serrations Are Showing

Thread Size And Pitch	Screw Code Length	L 2 Minimum	A + / - 0.05	B + / - 0.05
M3 x 0.5	40	6.4	8.76	8.2
	62	9.5		
M4 x 0.7	50	7.9	11.05	9.8
	72	11.1		
	94	14.3		
M5 x 0.8	50	7.9	11.05	10.69
	72	11.1		
	94	14.3		
M6 x 1.0	60	9.5	14.35	12.29
	82	12.7		
	94	15.9		